

Printing on a Xerox[®] Color 1000i Press with Xerox[®] EX-P 1000i Print Server Powered by Fiery[®]

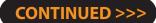
On the Xerox Press: Make sure Silver Metallic Dry Ink is installed. Create a stock in the Stock Library and assign it to a tray. Make sure the stock is set as "Preprinted Stock"

Setting up the Color-Logic spot color naming on the Fiery Command WorkStation:

Job Center Device Cent	ter				
🚔 General 🛛 🌏 Color Setup	🛞 Resources 💦 Workflows 🥵 Users 🔒 Logs				
Paper Catalog VDP Resources	Profiles Spot Colors Specialty Colors Fonts				
🕂 New 📝 Edit 👚 Dele	ete				
Group Name	Silver Dry Ink.icc				
🧃 Silver Dry Ink	Last Updated: 10/6/2015 10:56:47 AM Number of colors: 2 Copyright (c) 2014 Electronics for Imaging, Inc.				
Gold Dry Ink	Name				
👔 Clear Dry Ink	Silver				
Metal					
	New Specialty Color 83				
	Name:				
	CL 4713 SILVER				
	OK Cancel				

- Go to Device Center / Resources / Specialty Colors
- Select the Silver Dry Ink group name.
- Right click and select Add Color.
- Enter "CL 4713 SILVER" without quotes. Click OK.
- Move back to Job Center.

Note the above step only needs to be performed once.



- Drag and drop the Color Logic PDF file into the **Hold queue**.
- Open up the **Job Properties** of the job.

Job Cen	ter Device Center							
	1 🗗 🗎 🤫 🧶 f		-					
		A CONTRACTOR OF THE OWNER OWNER OF THE OWNER						
New Job	Import Print Properties Calibrate Logs Paper	Catalog Resume Printing	Suspend Printing	Start Sample Prin	t -			
Printin	ıg:							Cancel
# Job Titl	Job Properties					1		
			n					
	Job: Print Eval TF_Fujitized_x3.pdf	• • •	Presets:		•			
•		<u> </u>		S				
Droce	-	Specialty Color Image	Finishing VDP	Summary				Cancel
# Job Sta	Adobe PDF Print Engine Preferred				Reset			
	Paper Catalog:	Media weight:			Â			
	Silk_210_Preprinted	177-220 gsm 👻						
•	Select	Media color:						
		White						_
Held (14	Media type:	vvnite 💌			E			
🔄 / 🛛 Job Title	Plain 💌	Preprinted stock:				Media typ	Paper size	Workflow
	Coating:	Yes 💌				•		
鹷 🕅 Gar	Gloss	Hole punched:				lain	12 x 18	
POF Wh		No holes 💌				lain	12 x 18	
PDF Prir	Paper source:	-12				Plain Plain	12 x 18 12 x 18	
🖉 🚾 Apr	Tray 2	🔲 🔲 Tray alignment				lain	12 x 18	
POF Prir	Full bleed printing	-				lain	12 x 18	
Por Prir	· =:: =::== p:::::::g	Paper size:				lain	12 x 18	Color_Logic
🛃 🖭 Prin		12 x 18	•			lain	12 x 18	
POF DO		Custom				lain	12 x 18	
POF DO						lain	12 x 18	
PDF Prir	▼ Slip sheets					10000	12 x 18	
Por CP	Clin altracti	Clin alternation and alternation			-	Plain Plain	8.5 x 11 letter LEF 3.50in x 2.00in	
Por Gol	Job will be processed again before printing.					222.00	3.50in x 2.00in	
Por Gold			Print ¥	ОК	Cancel	lain	3.50in x 2.00in	
						594522		

- In the **Media** Tab using the **Paper Catalog** pull-down, select the stock that you created on the press.
- Make other selections, like **Duplex** and **Copies** at this time.



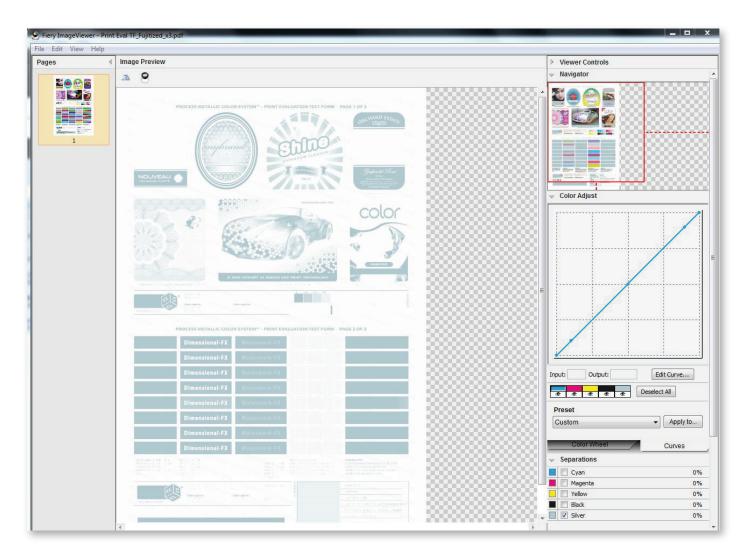
• Move to the Specialty Color tab and select: "Apply for Silver" spot color(s) and selected objects.

b Properties	
ob: Print Eval TF_Fujitized_x3.pdf	Presets: Color_Logic 🗸
uick Access Job Info Media Layout Color Specialty Color	Image Finishing VDP Summary
Adobe PDF Print Engine Preferred	Reset
Silver Dry Ink Mode: Use alternate color for Silver Dry Ink (if present) Do not print 'Silver' spot color(s) Apply for 'Silver' spot color(s) and selected objects: Graphics Spot Text All pages Pages: Sheets: Enter print range separated by commas. (e.g. 1,4,5-20) Silver Dry Ink limit: 100 2 %	Description Applies Silver Dry Ink on the specified page(s) to 'Silver' spot colors and selected object types. To add more spot color names for Silver Dry Ink, use the Specialty Color tab in Command WorkStation.
	Print 🛛 🖌 OK Cancel

- Click **OK** to save and close job properties.
- Right-click on the job in the held queue and select **Process and Hold**.

CONTINUED >>>

• Once the job has completed processing, right click and select Image Viewer...



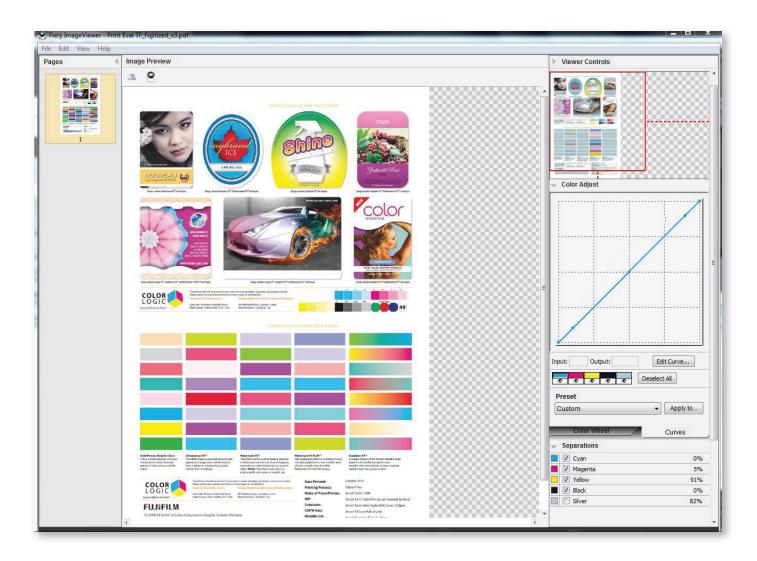
• Select each page in the job (Pages pane on the left) and open the Separations Pane (on the right)

Un-check the CMYK channels.

- Close the Image Viewer window and say "Yes" to save changes to job before closing.
- Print the job. Note: The silver plate ONLY prints for all pages.
- Re-load the printed stock face-up in the same tray.

CONTINUED >>>

Re-open image viewer and (check) turn on CMYK while turning off the S plate.



- Close and save the Image Viewer adjustments.
- Print the final pass of CMYK.

•