



RIP Output Guidelines for the Process Metallic Color System™

# **Requires Esko DFEv2.0 with Hotfix 17**

## Setting up the color strategy

> Within Colour Engine Pilot 13.4, the CL 4713 SILVER spot color is remapped to White within Map Inks

		Color Engine Pilot		_ <b>D</b> X			
File Edit Window Keywords	Help						
				Show Picker			
	Color Strategies > 🔀 UV90Set06_PE85TopClear_300117						
🔜 Ink Books							
🔀 Color Strategies	Lupui:	:= -	⇒ ( <b>∎</b> ) + ( <b>∎</b>	🗈 Output			
💼 Ink Limitation Sets							
🍫 Digital Presses	Ma	Map Inks Simulate Dot Gain Convert Process Convert Spot					
			Inks Color				
	Ink mappings will take priority over ink book mappings						
	Мар	Ink Book	🕈 То	Ink Book			
	CL 4713 SILVER	ColorLogic	White	ClassicColors			
Selected Item Name UV90Set06_PE85TopCl	-						
type Digital Printing Color St							
keywords							
description	<b>∷</b> + <b>□</b> + −						
				×			
	Revert			Save and Close			
				ON Spectrophotometer connected			





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## Importing your PDF into the DFE

> When your Color-Logic job is imported into the DFE, the **Input Inks** should show like this:

rint Job Name: ColorLogic_	Type: Static	
ress Name: N610i		¥
General	P Ink Name	Ink Type
Files	C (process)	Normal
Processing	🕒 📕 M (process)	Normal
Comments Log	Y (process)	Normal
Prepress	K (process)     CL 4713 SILVER (ColorLogic)	Normal Normal
Step & Repeat Transformation Color Management <b>Printing</b> Output Substrate Separation Finishing	Print varnish inks	
	Print metallic inks	





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#### **Inverting to White**

> Within the Separation tab, enable "**Invert White separation**" by checking the box and click **OK**.

<b>B</b>		Print Job Pro	operties - ColorLogic_Print	t Eval TF - ST		x
Print Job Name:	ColorLogic_Print 8	nt Eval TF - ST				<b></b>
Press Name:	N610i			Y	]	
<ul> <li>General Files Processi Comment Log</li> <li>Prepress Input Inks Step &amp; R Transfor Color Ma</li> <li>Printing Output Substrate Finishing</li> </ul>	ts epeat mation nagement e	Invert White separation	a result of all Prepress settings, in	Printing Ink Cyan Magenta Yellow Black UWhite		
					ОК Са	ancel

### Limitations:

- > Jobs containing both Silver and White in the PDF are not supported.
- In case of a VDP job the CL 4713 SILVER separation must always be present in the background. Silver in the variable part is supported. However Silver which is only present in the variable objects the result is not supported.
- > Color-Logic is only supported in the Dynamic workflow, not in the Classic workflow.