

Printing on a Xerox[®] Iridesse[®] Production Press with Xerox EX-P 6 Print Server Powered by Fiery[®] using White Dry Ink

We recommend switching on APPE when processing Color-Logic files, to ensure correct overprint and transparency settings are honoured within your artwork.

On the Xerox Iridesse: make sure that **White Dry Ink** is installed in the **6th (under CMYK)** housing. Create a stock in the Stock Library and assign it to a tray. Make sure the stock is set as a **Metallic** stock.

Ensure that your **EX-P 6 Print Server** is **version 1.1** and that you're using **Command WorkStation version 6.2.0.243 or newer**.

Setting up the Color-Logic spot color in Fiery Command WorkStation

000			Device Center
FIERYEX-P6	H New	🖉 Edit	🛅 Delete
 GENERAL General Info Server Configuration Tools 	Group Name Clear Dry White Dry Silver Dry Gold Dry	ink y Ink y Ink Ink	White Dry Ink.icc Last Updated:11/21/13, 5:03:39 PM Number of colors: 1 Copyright (c) 2013 Electronics for Imaging, Inc. Name White
COLOR SETUP Color Management Control Bar Trapping Halftone Simulation RESOURCES Paper Catalog VDP Besources			New Specialty Color Name: CL 4713 SILVER
Profiles Spot Colors Specialty Colors Fonts	-		Cancel OK
 WORKFLOWS Job Presets Virtual Printers Image Enhance LOGS 			
Job Log FIERY UPDATES Updates Patches History			

Go to **Device Center** --> **Resources** --> **Specialty Colors**

Select the **White Dry Ink** group name. Right click and select Add Color. Enter "**CL 4713 SILVER**" without quotes. Click OK. **Exit** back to the Held queue.

Setting up Job Properties

Drag the Color-Logic job into the Held queue, then double click on the job to open **Job Properties** (or right click and select Job Properties).

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In the **Media** tab, select your **Paper Catalog** entry. Make sure the Media type shows as **Metallic**. If it does not, edit your Stock Library entry accordingly.



In the **Specialty Color** tab, choose **White Dry Ink** to apply **under CMYK**. Make sure '**White' Spot Colors** is selected.

	0 🔴	Job Properties	
		Job: CombinedCL.pdf Presets:	•
#	QUICK ACCESS	X Adobe PDF Print Engine Preferred	Reset
6	JOB INFO		
	MEDIA	Apply specialty color over CMYK	Description
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ø	COLOR	C Full page	
*	SPECIALTY COLOR		
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		Print	Cancel OK

Select any other relevant job information (such as duplex), then click OK to exit to the Held queue.

On the NX Station monitor, hover the mouse over the top left corner of the Fiery Ticker bar. Select the **Multi-Pass** icon.



Select your job from the drop-down list. Check **Invert specialty color under CMYK**. Ensure the **Color Separations** look like the below screenshot, then click **Print**.

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Manual Multiple Pass Manual Multiple Pass offers addition made in Manual Multiple Pass overri	al print settings for jobs that have "Pre-printe de Job Properties settings.	ed media" turned on in Job Properties, Chang
ob name CombinedCL.pdf		
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Black	~	