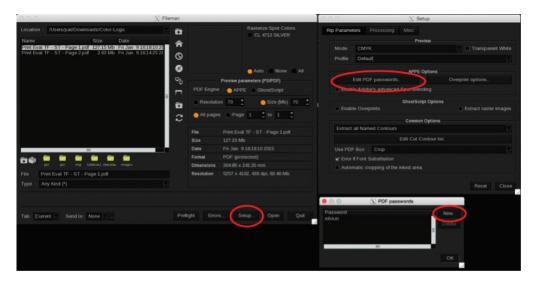




RIP Output Guidelines for the Process Metallic Color System™

NOTE: For PDFs with password protection, please use the Adobe PDF Print Engine License (APPE) and input your password.

- Open your file.
- Open Fileman
- If the file has a password In the Setup window of Fileman under APPE Options add the PDF Password



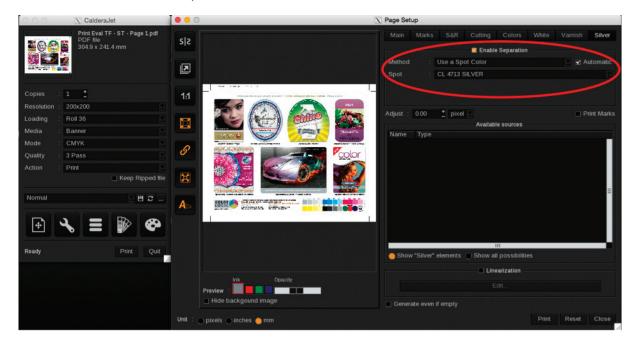
Select Your file

• Check the « CL 4713 SILVER » in the rasterisation option – This enables the preview to include the Silver Spot color

| | X Fileman |
|--|---|
| Location : /Users/pat/Downloads/Color-Logic | Rasterize Spot Colors |
| Name Size Date | |
| Print Eval TF - ST - Page 1.pdf 127.15 Mb Fri Jan Print Eval TF - ST - Page 2.pdf 2.63 Mb Fri Jan | 9161425 20 |
| | 🧭 📃 😐 All |
| | Preview parameters (PS/PDF) |
| | PDF Engine : O APPE O GhostScript |
| | Resolution 72 Size (Mb) 10 |
| | All pages OPage 1 to 1 t |
| | File : Print Eval TF - ST - Page 1.pdf |
| | Size : 127.15 Mb |
| | Date : Fri Jan 916:18:10 2015 |
| | Format : PDF (protected) |
| pat pat tmp CalderaJ., Downloa., Images | Dimensions : 304.85 x 241.35 mm |
| File : Print Eval TF - ST - Page 1.pdf | Resolution : 2221 × 1758, 185 dpi, 14.89 Mb |
| Type : Any Kind (*) | |
| | |
| Tab : Current 🖉 Send to : None 🖉 | Preflight Errors Setup Open Quit |

To output the Color-Logic separation for printing with Silver Ink

- Drag your file to the Printer
- Open the Layout Window
- Select the Silver Tab
- Check « Enable Separation »
- Choose : « Use a Spot Color »
- Select « CL 4713 SILVER » as Spot

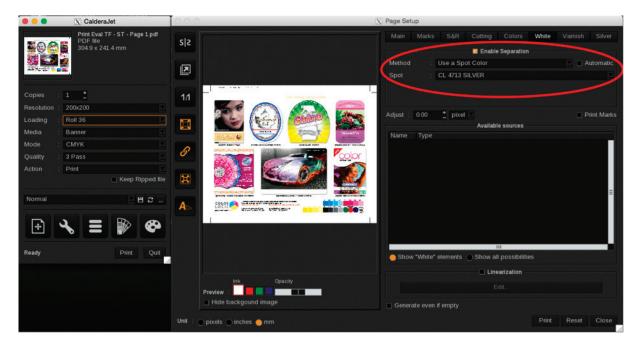


You can check the « Hide background Image » to see only the Silver channel

| CalderaJet | ••• | X Page Setup |
|---|----------------------------|--|
| Print Eval TF - ST - Page 1.pdf PDF file 304.9 x 241.4 mm | sls | Main Marks S&R Cutting Colors White Varnish Silver |
| | | M Enable Separation |
| | | Method : Use a Spot Color 🖉 🗹 Automatic |
| | | Spot : CL 4713 SILVER |
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| Resolution : 200x200 | | Adjust : 0.00 2 pixel Print Marks |
| Loading : Roll 36 | | Available sources |
| Media : Banner | | Name Type |
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| Normal | | = |
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| Ready Print Quit | | |
| Keady Plant Quit | | Show "Silver" elements Show all possibilities |
| | | Linearization |
| | Ink Opacity Preview : | |
| | M Hide backgound image | Generate even if empty |
| | | |
| | Unit : Opixels Oinches Omm | Print Reset Close |

To output the Color-Logic spot color for printing with White Ink

- Drag your file to the Printer
- Open the Layout Window
- Select the White Tab
- Check « Enable Separation »
- Choose : « Use a Spot Color »
- Select « CL 4713 SILVER » as Spot



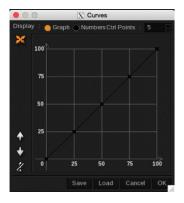
You can check the « Hide background Image » to see only the Color-Logic spot channel channel (CL 4713 SILVER)

| COC X CalderaJet | | Page Setup |
|---|--|--|
| Print Eval TF - ST - Page 1.pdf PDF file 304.9 x 241.4 mm | sis | Main Marks S&R Cutting Colors White Varnish Silver |
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| 🕒 🔧 🗏 膨 🌚 | | |
| Ready Print Quit | | |
| | 1976년 1월 1949년 1978년 1979년 1978년 1979년 1978년 1978년 1979년 1월 1979년 1979년 1979년 1월 1979년 1 | Show "White" elements Show all possibilities |
| | | Linearization |
| | Ink Opacity | |
| | Preview : | |
| | The backgound intege | Generate even if empty |
| | Unit : 🕥 pixels 🕥 inches 🧽 mm | Print Reset Close |

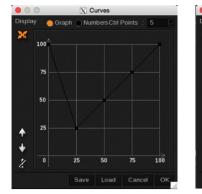
Enable Linearisation and press the **Edit** button

| CalderaJet | • • 0 | 🕅 Page Setup |
|---|--|--|
| Print Eval TF - ST - Page 1.pdf PDF file 304.9 x 241.4 mm | sis | Main Marks S&R Cutting Colors White Varnish Silver |
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| Loading : Roll 36 | | Available sources |
| Media : Banner 🔄 Mode : CMYK | | Name Type |
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| Ready Print Quit | | Show "White" elements Show all possibilities |
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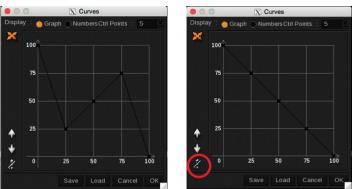
The following Window will appear. It is here that we need to invert the curve.



Move the 0 to 100



Move the 100 to 0



Click the « Straight line icon »

75

100

If you are applying a specific curve to your white ink, input the details as inverted (23% would become 77%, 64% would become 36% etc.

TIP: You can use the Save button to Save and Load the curve for future use.

Supplemental technical support notes: It may be required to set your RIP with the following settings...

Issue: Failure to display the job correctly at the RIP

Solution: Under the Special pull down menu, select APPE Config and select as CMM Adobe instead of the default Caldera. Then reload your file.



Issue: Failure to output the Color-Logic spot separation

Solution: Under the Color Management settings, disable the input profile and set the same input profile as a simulation profile.

