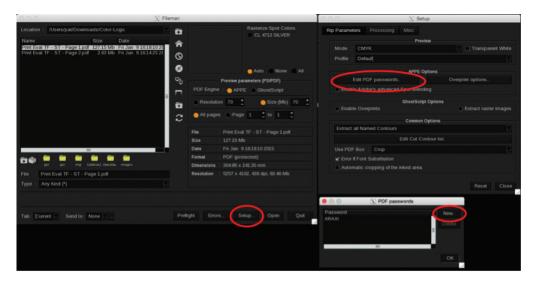




RIP Output Guidelines for the Process Metallic Color System™

NOTE: For PDFs with password protection, please use the Adobe PDF Print Engine License (APPE) and input your password.

- Open your file.
- Open Fileman
- If the file has a password In the Setup window of Fileman under APPE Options add the PDF Password



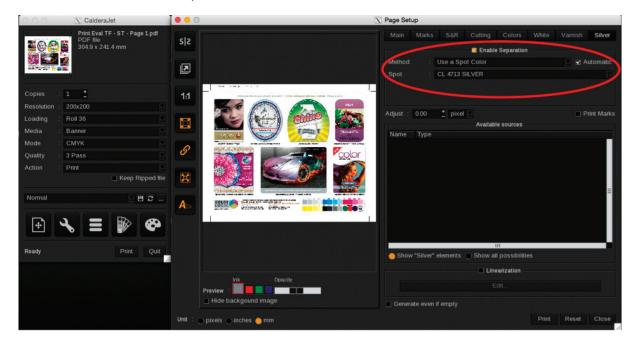
Select Your file

• Check the « CL 4713 SILVER » in the rasterisation option – This enables the preview to include the Silver Spot color

	X Fileman
Location : /Users/pat/Downloads/Color-Logic	Rasterize Spot Colors
Name Size Date	
Print Eval TF - ST - Page 1.pdf 127.15 Mb Fri Jan Print Eval TF - ST - Page 2.pdf 2.63 Mb Fri Jan	9161425 20
	🧭 📃 😐 All
	Preview parameters (PS/PDF)
	PDF Engine : O APPE O GhostScript
	Resolution 72 Size (Mb) 10
	All pages OPage 1 to 1 t
	File : Print Eval TF - ST - Page 1.pdf
	Size : 127.15 Mb
	Date : Fri Jan 916:18:10 2015
	Format : PDF (protected)
pat pat tmp CalderaJ., Downloa., Images	Dimensions : 304.85 x 241.35 mm
File : Print Eval TF - ST - Page 1.pdf	Resolution : 2221 × 1758, 185 dpi, 14.89 Mb
Type : Any Kind (*)	
Tab : Current 🖉 Send to : None 🖉	Preflight Errors Setup Open Quit

To output the Color-Logic separation for printing with Silver Ink

- Drag your file to the Printer
- Open the Layout Window
- Select the Silver Tab
- Check « Enable Separation »
- Choose : « Use a Spot Color »
- Select « CL 4713 SILVER » as Spot

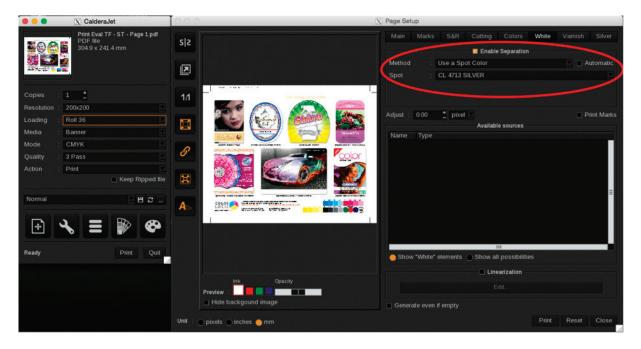


You can check the « Hide background Image » to see only the Silver channel

CalderaJet	•••	X Page Setup
Print Eval TF - ST - Page 1.pdf PDF file 304.9 x 241.4 mm	sls	Main Marks S&R Cutting Colors White Varnish Silver
		M Enable Separation
		Method : Use a Spot Color 🖉 🗹 Automatic
		Spot : CL 4713 SILVER
Copies : 1	1.1	
Resolution : 200x200		Adjust : 0.00 2 pixel Print Marks
Loading : Roll 36		Available sources
Media : Banner		Name Type
Mode : CMYK	S AND AND AND COLOR	
Quality : 3 Pass		
Action : Print		
Normal		=
Ready Print Quit		
Keady Plant Quit		Show "Silver" elements Show all possibilities
		Linearization
	Ink Opacity Preview :	
	M Hide backgound image	Generate even if empty
	Unit : Opixels Oinches Omm	Print Reset Close

To output the Color-Logic spot color for printing with White Ink

- Drag your file to the Printer
- Open the Layout Window
- Select the White Tab
- Check « Enable Separation »
- Choose : « Use a Spot Color »
- Select « CL 4713 SILVER » as Spot



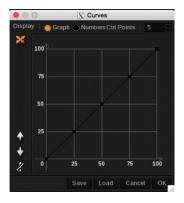
You can check the « Hide background Image » to see only the Color-Logic spot channel channel (CL 4713 SILVER)

COC X CalderaJet		Page Setup
Print Eval TF - ST - Page 1.pdf PDF file 304.9 x 241.4 mm	sis	Main Marks S&R Cutting Colors White Varnish Silver
		Method : Use a Spot Color
		Spot : CL 4713 SILVER
		Spot . CL 4/13 SILVER
Copies : 1		
Resolution : 200x200	A shorter	Adjust : 0.00 t pixel Print Marks
Loading : Roll 36		Available sources
Media : Banner	NOMENT DEST TOTAL	Name Type
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		Linearization
	Ink Opacity	
	Preview :	
	The backgound intege	Generate even if empty
	Unit : 🕥 pixels 🕥 inches 🧽 mm	Print Reset Close

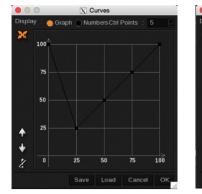
Enable Linearisation and press the **Edit** button

CalderaJet	• • 0	🕅 Page Setup
Print Eval TF - ST - Page 1.pdf PDF file 304.9 x 241.4 mm	sis	Main Marks S&R Cutting Colors White Varnish Silver
		Method : Use a Spot Color Automatic
		Spot : CL 4713 SILVER
Copies : 1		
Resolution : 200x200		Adjust : 0.00 2 pixel Print Marks
Loading : Roll 36		Available sources
Media : Banner 🔄 Mode : CMYK		Name Type
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Ready Print Quit		Show "White" elements Show all possibilities
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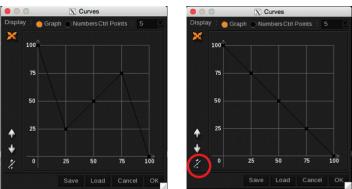
The following Window will appear. It is here that we need to invert the curve.



Move the 0 to 100



Move the 100 to 0



Click the « Straight line icon »

75

100

If you are applying a specific curve to your white ink, input the details as inverted (23% would become 77%, 64% would become 36% etc.

TIP: You can use the Save button to Save and Load the curve for future use.

Supplemental technical support notes: It may be required to set your RIP with the following settings...

Issue: Failure to display the job correctly at the RIP

Solution: Under the Special pull down menu, select APPE Config and select as CMM Adobe instead of the default Caldera. Then reload your file.



Issue: Failure to output the Color-Logic spot separation

Solution: Under the Color Management settings, disable the input profile and set the same input profile as a simulation profile.

